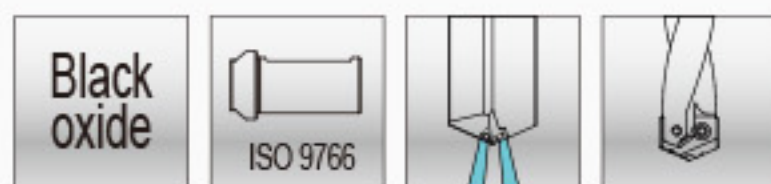
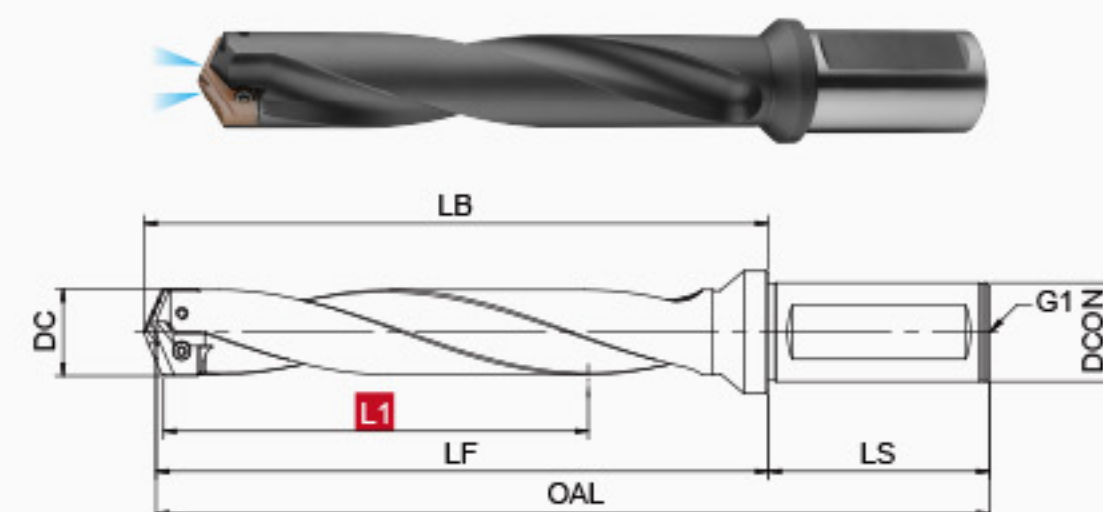


SGH-*-MK

HELICAL FLUTE HOLDER WITH ONE FLAT SHANK 侧固柄螺旋槽铲钻刀杆

- 刀杆内冷却结构, 具有优良的冷却效果与排屑性能;
- 可换刀片接口, 在线更换刀片。
- The inner cooling structure of holder has excellent cooling effect and chip removal performance;
- Interchangeable insert structure can make inserts replacement on the machine tool directly.



单位(Unit): mm

型号 TYPE	接口 CONNECTOR	匹配刀片直径 DC	尺寸 SIZE							配件 ACCESSORIES	
			L1	LF	LB	OAL	DCON	LS	G1 inch		
SGH-Y0-MK020-40N	Y0	9.5~11.49 0.374"~0.452"	60	90	92	140	20	50	Rc1/8	2102047	2502018
SGH-Y0-MK020-45N			86	115	140	165	20	50	Rc1/8	2102047	2502018
SGH-Y0-MK020-50N			111	141	143	191	20	50	Rc1/8	2102047	2502018
SGH-Z0-MK020-40N	Z0	11.50 ~ 12.97 0.453"~0.511"	60	90	92	140	20	50	Rc1/8	2102048	2502018
SGH-Z0-MK020-45N			86	115	140	165	20	50	Rc1/8	2102048	2502018
SGH-Z0-MK020-50N			111	141	143	191	20	50	Rc1/8	2102048	2502018
SGH-00-MK020-40N	00	12.98 ~ 15.49 0.511"~0.61"	64	92	95	142	20	50	Rc1/8	2102230	2502017
SGH-00-MK020-45N			89	118	142	168	20	50	Rc1/8	2102230	2502017
SGH-00-MK020-50N			114	143	146	193	20	50	Rc1/8	2102230	2502017
SGH-00-MK020-60N			178	206	209	256	20	50	Rc1/8	2102230	2502017
SGH-05-MK020-40N	05	15.50 ~ 17.85 0.61"~0.703"	64	92	95	142	20	50	Rc1/8	2102046	2502017
SGH-05-MK020-45N			89	118	142	168	20	50	Rc1/8	2102046	2502017
SGH-05-MK020-50N			114	143	146	193	20	50	Rc1/8	2102046	2502017
SGH-05-MK020-60N			178	206	209	256	20	50	Rc1/8	2102046	2502017
SGH-10-MK025-25N	10	17.86 ~ 21.99 0.703"~0.866"	85	122	125	178	25	56	Rc1/8	2102049	2502016
SGH-10-MK025-30N			118	155	158	211	25	56	Rc1/8	2102049	2502016
SGH-10-MK025-40N			168	206	209	262	25	56	Rc1/8	2102049	2502016
SGH-10-MK025-45N			219	256	262	312	25	56	Rc1/8	2102049	2502016
SGH-10-MK025-50N			270	307	311	363	25	56	Rc1/8	2102049	2502016
SGH-10-MK025-60N			363	401	404	457	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-30N	15	22.00 ~ 24.60 0.866"~0.969"	118	155	158	211	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-40N			168	206	209	262	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-45N			219	256	262	312	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-50N			270	307	311	363	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-55N			340	387	391	443	25	56	Rc1/8	2102049	2502016
SGH-15-MK025-60N			363	401	404	457	25	56	Rc1/8	2102049	2502016

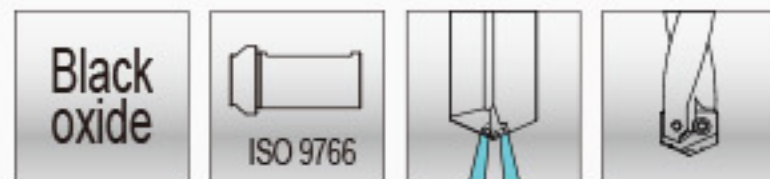
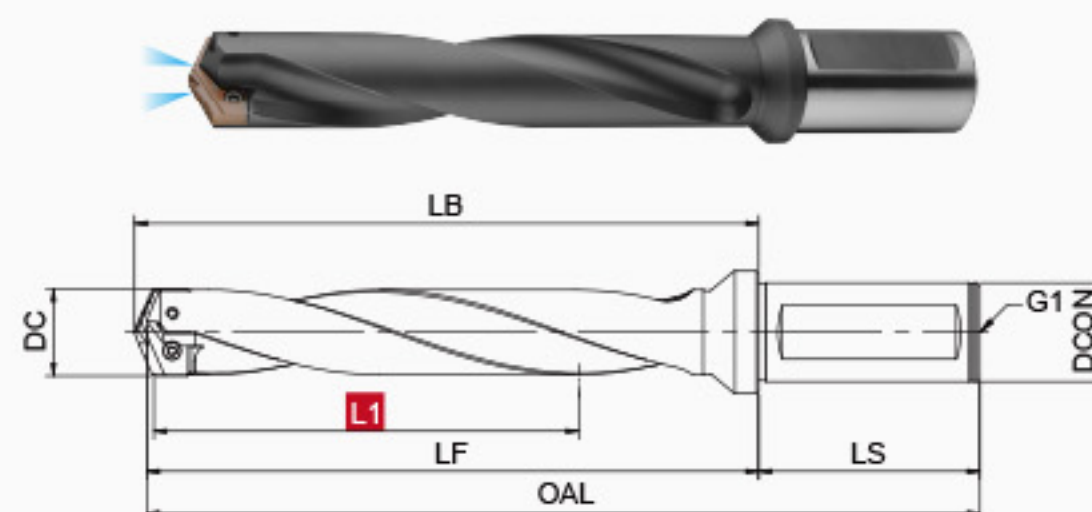
SGH-*-MK

HELICAL FLUTE HOLDER WITH ONE FLAT SHANK

侧固柄螺旋槽铲钻刀杆

- 刀杆内冷却结构, 具有优良的冷却效果与排屑性能;
- 可换刀片接口, 在线更换刀片。

- The inner cooling structure of holder has excellent cooling effect and chip removal performance;
- Interchangeable insert structure can make inserts replacement on the machine tool directly.



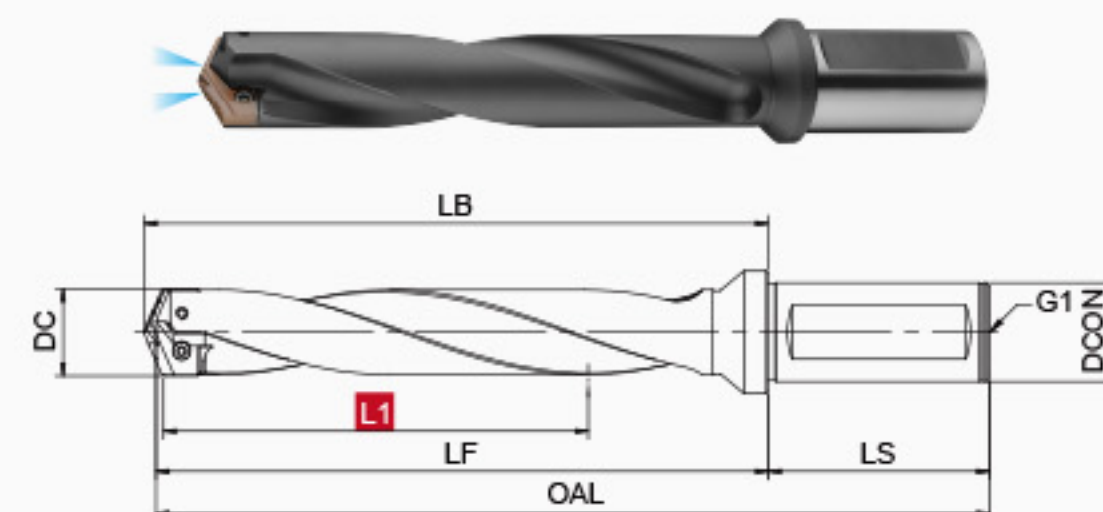
单位(Unit): mm

型号 TYPE	接口 CONNECTOR	匹配刀片直径 DC	尺寸 SIZE							配件 ACCESSORIES	
			L1	LF	LB	OAL	DCON	LS	G1 inch		
SGH-20-MK032-30N	20	24.61 ~ 29.99 0.969"~1.181"	137	179	183	239	32	60	Rc1/4	2102045	2502020
SGH-20-MK032-40N			187	230	234	290	32	60	Rc1/4	2102045	2502020
SGH-20-MK032-45N			238	281	290	341	32	60	Rc1/4	2102045	2502020
SGH-20-MK032-50N			289	332	335	392	32	60	Rc1/4	2102045	2502020
SGH-20-MK032-60N			400	443	447	503	32	60	Rc1/4	2102045	2502020
SGH-25-MK032-30N	25	30.00 ~ 35.50 1.181"~1.398"	137	179	183	239	32	60	Rc1/4	2102045	2502020
SGH-25-MK032-40N			187	230	234	290	32	60	Rc1/4	2102045	2502020
SGH-25-MK032-45N			238	281	290	341	32	60	Rc1/4	2102045	2502020
SGH-25-MK032-50N			289	332	335	392	32	60	Rc1/4	2102045	2502020
SGH-25-MK032-60N			400	443	447	503	32	60	Rc1/4	2102045	2502020
SGH-30-MK040-30N	30	35.51 ~ 41.99 1.398"~1.653"	165	218	222	288	40	70	Rc1/4	2102044	2502015
SGH-30-MK040-40N			210	262	267	332	40	70	Rc1/4	2102044	2502015
SGH-30-MK040-45N			260	313	332	383	40	70	Rc1/4	2102044	2502015
SGH-30-MK040-50N			349	364	368	434	40	70	Rc1/4	2102044	2502015
SGH-30-MK040-60N			454	468	473	538	40	70	Rc1/4	2102044	2502015
SGH-30-MK040-70N			559	611	616	681	40	70	Rc1/4	2102044	2502015
SGH-35-MK040-30N	35	42.00 ~ 47.99 1.654"~1.899"	165	218	222	288	40	70	Rc1/4	2102044	2502015
SGH-35-MK040-40N			210	262	267	332	40	70	Rc1/4	2102044	2502015
SGH-35-MK040-45N			260	313	332	383	40	70	Rc1/4	2102044	2502015
SGH-35-MK040-50N			349	364	368	472	40	70	Rc1/4	2102044	2502015
SGH-35-MK040-60N			454	468	473	538	40	70	Rc1/4	2102044	2502015
SGH-40-MK040-40N	40	48.00 ~ 55.99 1.89"- 2.204"	232	281	286	351	40	70	Rc1/4	2102044	2502015
SGH-40-MK040-45N			350	399	404	469	40	70	Rc1/4	2102044	2502015
SGH-40-MK040-50N			422	484	490	554	40	70	Rc1/4	2102044	2502015
SGH-40-MK040-60N			524	586	591	656	40	70	Rc1/4	2102044	2502015

SGH-*-MK

HELICAL FLUTE HOLDER WITH ONE FLAT SHANK 侧固柄螺旋槽铲钻刀杆

- 刀杆内冷却结构, 具有优良的冷却效果与排屑性能;
- 可换刀片接口, 在线更换刀片。
- The inner cooling structure of holder has excellent cooling effect and chip removal performance;
- Interchangeable insert structure can make inserts replacement on the machine tool directly.



单位(Unit): mm

型号 TYPE	接口 CONNECTOR	匹配刀片直径 DC	尺寸 SIZE							配件 ACCESSORIES	
			L1	LF	LB	OAL	DCON	LS	G1 inch		
SGH-45-MK040-40N	45	56.00 ~ 65.09 2.205"~2.563"	232	281	286	351	40	70	Rc1/4	2102044	2502015
SGH-45-MK040-45N			350	399	404	469	40	70	Rc1/4	2102044	2502015
SGH-45-MK040-50N			422	484	490	542	40	70	Rc1/4	2102044	2502015
SGH-45-MK040-60N			524	586	591	656	40	70	Rc1/4	2102044	2502015
SGH-50-MK050-20N	50	63.50 ~ 76.99 2.5"~3.031"	171	235	241	315	50	80	Rc1/4	2102043	2102043
SGH-50-MK050-45N			350	414	420	494	50	80	Rc1/4	2102043	2102043
SGH-50-MK050-70N			660	724	730	804	50	80	Rc1/4	2102043	2102043
SGH-70-MK050-30N	70	89.10 ~ 101.60 3.508"~4"	200	275	281	355	50	80	Rc1/4	2102043	2102043
SGH-70-MK050-45N			400	475	481	555	50	80	Rc1/4	2102043	2102043
SGH-70-MK050-80N			800	875	881	955	50	80	Rc1/4	2102043	2102043
SGH-80-MK050-30N	80	101.61 ~ 114.30 4"~4.5"	200	275	281	355	50	80	Rc1/4	2102043	2102043
SGH-80-MK050-40N			273	326	332	406	50	80	Rc1/4	2102043	2102043
SGH-80-MK050-45N			400	475	481	555	50	80	Rc1/4	2102043	2102043
SGH-80-MK050-80N			800	875	881	955	50	80	Rc1/4	2102043	2102043