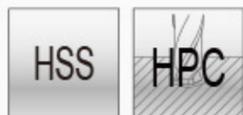
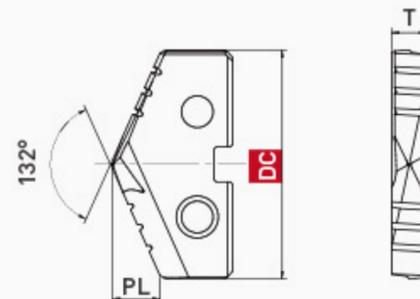


# SP-\* -25XH HSS INSERT OF SPADE DRILL 高速钢铲钻刀片

- 直径范围:9.5~65mm;
- 钻孔精度:IT10~IT11;
- HPM25-高速钢, 适用于硬度HB400以下的钢材。
- Diameter range: 9.5~65 mm.
- Drilling accuracy: IT10~IT11.
- HPM25-Powder HSS for steel with hardness below HB400.



单位(Unit): mm

刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 INVENTORY	刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 INVENTORY		
	DC	PL	T				DC	PL	T				
SP-Y-M0095-25XH	9.50	2.1	2.38	Y0	▲	SP-1-M0230-25XH	23.00	5.1	3.97	15	▲		
SP-Y-M0098-25XH	9.80	2.2			▲	SP-1-M0240-25XH	24.00	5.3			▲		
SP-Y-M0100-25XH	10.00	2.2			▲	SP-2-M0250-25XH	25.00	5.6	4.76	20	▲		
SP-Y-M0102-25XH	10.20	2.3			▲	SP-2-M0260-25XH	26.00	5.8			▲		
SP-Y-M0105-25XH	10.50	2.3			▲	SP-2-M0270-25XH	27.00	6.0			▲		
SP-Y-M0108-25XH	10.80	2.4			▲	SP-2-M0280-25XH	28.00	6.2			▲		
SP-Y-M0110-25XH	11.00	2.4			▲	SP-2-M0290-25XH	29.00	6.5			▲		
SP-Z-M0115-25XH	11.50	2.6			2.38	Z0	▲	SP-2-M0300-25XH			30.00	6.7	4.76
SP-Z-M0120-25XH	12.00	2.7	▲	SP-2-M0310-25XH			31.00	6.9	▲				
SP-Z-M0125-25XH	12.50	2.8	▲	SP-2-M0320-25XH			32.00	7.1	▲				
SP-0-M0130-25XH	13.00	2.9	3.18	00	▲	SP-2-M0330-25XH	33.00	7.3	▲				
SP-0-M0135-25XH	13.50	3.0			▲	SP-2-M0340-25XH	34.00	7.6	▲				
SP-0-M0140-25XH	14.00	3.1			▲	SP-2-M0350-25XH	35.00	7.8	▲				
SP-0-M0145-25XH	14.50	3.2			▲	SP-3-M0360-25XH	36.00	8.0	6.35	30	▲		
SP-0-M0150-25XH	15.00	3.3			▲	SP-3-M0370-25XH	37.00	8.2			▲		
SP-0-M0155-25XH	15.50	3.5			▲	SP-3-M0380-25XH	38.00	8.5			▲		
SP-0-M0160-25XH	16.00	3.6	▲	SP-3-M0390-25XH	39.00	8.7	▲						
SP-0-M0165-25XH	16.50	3.7	3.18	05	▲	SP-3-M0400-25XH	40.00	8.9			▲		
SP-0-M0170-25XH	17.00	3.8			▲	SP-3-M0410-25XH	41.00	9.1			▲		
SP-0-M0175-25XH	17.50	3.9			▲	SP-3-M0420-25XH	42.00	9.3	6.35	35	▲		
SP-1-M0180-25XH	18.00	4.0	▲	SP-3-M0430-25XH	43.00	9.6	▲						
SP-1-M0185-25XH	18.50	4.1	▲	SP-3-M0440-25XH	44.00	9.8	▲						
SP-1-M0190-25XH	19.00	4.2	3.97	10	▲	SP-3-M0450-25XH	45.00	10.0			▲		
SP-1-M0195-25XH	19.50	4.3			▲	SP-3-M0460-25XH	46.00	10.2			▲		
SP-1-M0200-25XH	20.00	4.5			▲	SP-3-M0470-25XH	47.00	10.5			▲		
SP-1-M0205-25XH	20.50	4.6			▲	SP-4-M0480-25XH	48.00	10.7	7.94	40	▲		
SP-1-M0210-25XH	21.00	4.7			▲	SP-4-M0500-25XH	50.00	11.1			▲		
SP-1-M0215-25XH	21.50	4.8			▲	SP-4-M0510-25XH	51.00	11.4			▲		
SP-1-M0220-25XH	22.00	4.9	3.97	15	▲	SP-4-M0520-25XH	52.00	11.6			▲		

英制规格详见P175 INCH SIZE ON P175

▲常备库存 △按订单生产 ● YES △ NO

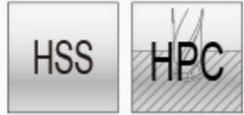
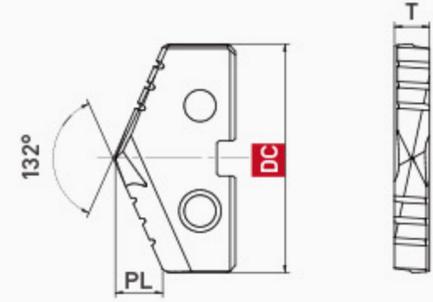
## 被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MILD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
25XH	●	●	●	●	●	●	●	○	○	○	○	○	●	○

● 非常合适 ○ 合适 ● VERY SUITABLE ○ SUITABLE

# SP-\* -25XH HSS INSERT OF SPADE DRILL 高速钢铲钻刀片

- 直径范围:9.5~65mm;
- 钻孔精度:IT10~IT11;
- HPM25-高速钢, 适用于硬度HB400以下的钢材。
- Diameter range: 9.5~65 mm.
- Drilling accuracy: IT10~IT11.
- HPM25-Powder HSS for steel with hardness below HB400.



单位(Unit): mm

刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 INVENTORY
	DC	PL	T		
SP-4-M0530-25XH	53.00	11.8	7.94	40	▲
SP-4-M0540-25XH	54.00	12.0			▲
SP-4-M0550-25XH	55.00	12.2			▲
SP-4-M0560-25XH	56.00	12.5	7.94	45	▲
SP-4-M0570-25XH	57.00	12.7			▲
SP-4-M0580-25XH	58.00	12.9			▲
SP-4-M0590-25XH	59.00	13.1			▲
SP-4-M0600-25XH	60.00	13.4			▲
SP-4-M0610-25XH	61.00	13.6			▲
SP-4-M0620-25XH	62.00	13.8			▲
SP-4-M0630-25XH	63.00	14.0			▲
SP-4-M0640-25XH	64.00	14.2			▲
SP-4-M0650-25XH	65.00	14.5			▲

英制规格详见P175 INCH SIZE ON P175

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

## 被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

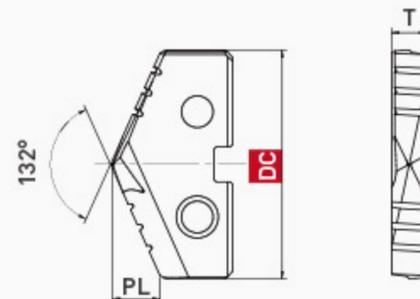
ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MILD STEEL	结构钢 STRUCTURSL STEEL	合金钢 ALLOR STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CASTIRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造 铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
<b>25XH</b>	●	●	●	●	●	●	●	○	○	○	○	○	●	○

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

# SP-\* -25XH HSS INSERT OF SPADE DRILL 高速钢铲钻刀片

- 直径范围: 3/8"~2-9/16";
- 钻孔精度: IT10~IT11;
- HPM25-高速钢, 适用于硬度HB400以下的钢材。

- Diameter range: 3/8"~2-9/16".
- Drilling accuracy: IT10~IT11.
- HPM25-Powder HSS for steel with hardness below HB400.



单位(Unit): inch

刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 STOCK	刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 STOCK	
	DC	PL	T				DC	PL	T			
SP-Y-I0375-25XH	3/8"	9.53	0.083	Y0	▲	SP-4-I1937-25XH	1-15/16"	49.21	0.433	40	▲	
SP-Y-I0421-25XH	27/64"	10.72	0.094		▲	SP-4-I2000-25XH	2"	50.80	0.445		▲	
SP-Y-I0437-25XH	7/16"	11.11	0.098		▲	SP-4-I2062-25XH	2-1/16"	52.39	0.461		▲	
SP-Z-I0453-25XH	29/64"	11.51	0.102	Z0	▲	SP-4-I2125-25XH	2-1/8"	53.98	0.472	45	▲	
SP-Z-I0484-25XH	31/64"	12.30	0.106		▲	SP-4-I2187-25XH	2-3/16"	55.56	0.488		▲	
SP-Z-I0500-25XH	1/2"	12.70	0.11		▲	SP-4-I2250-25XH	2-1/4"	57.15	0.5		▲	
SP-0-I0562-25XH	9/16"	14.29	0.126	00	▲	SP-4-I2312-25XH	2-5/16"	58.74	0.516	45	▲	
SP-0-I0625-25XH	5/8"	15.88	0.138		▲	SP-4-I2375-25XH	2-3/8"	60.33	0.528		▲	
SP-0-I0687-25XH	11/16"	17.46	0.154		▲	SP-4-I2437-25XH	2-7/16"	61.91	0.543		▲	
SP-1-I0750-25XH	3/4"	19.05	0.165	10	▲	SP-4-I2500-25XH	2-1/2"	63.50	0.555	45	▲	
SP-1-I0812-25XH	13/16"	20.64	0.181		▲	SP-4-I2562-25XH	2-9/16"	65.09	0.571		▲	
SP-1-I0875-25XH	7/8"	22.23	0.193	15	▲							
SP-1-I0937-25XH	15/16"	23.81	0.209		▲							
SP-2-I1000-25XH	1"	25.40	0.224	20	▲							
SP-2-I1062-25XH	1-1/16"	26.99	0.236		▲							
SP-2-I1125-25XH	1-1/8"	28.58	0.252		▲							
SP-2-I1187-25XH	1-3/16"	30.16	0.264	25	▲							
SP-2-I1250-25XH	1-1/4"	31.75	0.28		▲							
SP-2-I1312-25XH	1-5/16"	33.34	0.291		▲							
SP-2-I1343-25XH	1-11/32"	34.13	0.299		▲							
SP-2-I1375-25XH	1-3/8"	34.93	0.307		▲							
SP-3-I1437-25XH	1-7/16"	36.51	0.319	30	▲							
SP-3-I1500-25XH	1-1/2"	38.10	0.335		▲							
SP-3-I1562-25XH	1-9/16"	39.69	0.346		▲							
SP-3-I1625-25XH	1-5/8"	41.28	0.362		▲							
SP-3-I1687-25XH	1-1/16"	42.68	0.374	35	▲							
SP-3-I1750-25XH	1-3/4"	44.45	0.39		▲							
SP-3-I1812-25XH	1-13/16"	46.04	0.402		▲							
SP-3-I1875-25XH	1-7/8"	47.63	0.417		▲							

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

公制规格详见P165~166 METRIC SIZE ON P165-166

## 被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MILD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
25XH	●	●	●	●	●	●	●	○	○	○	○	○	●	○

● 非常合适 ○ 合适 ● VERY SUITABLE ○ SUITABLE