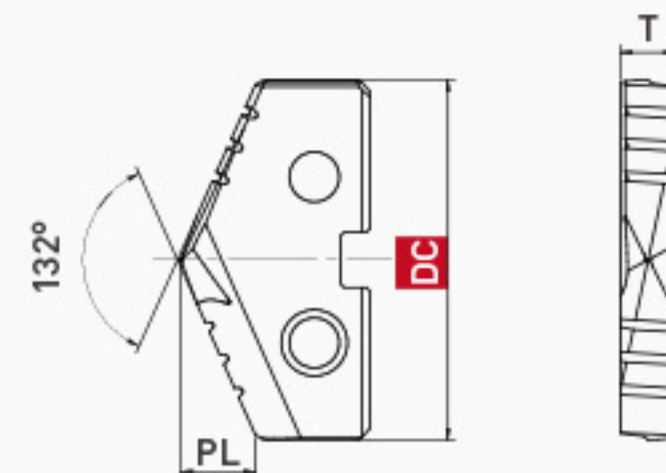


SP-*-50XH CARBIDE INSERT OF SPADE DRILL

硬质合金铲钻刀片

- 直径范围:9.5~47.0mm;
- 钻孔精度:IT10~IT11;
- Diameter range: 9.5~47.0 mm.
- Drilling accuracy: IT10~IT11.



单位(Unit): mm

刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 INVENTORY	刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 INVENTORY
	DC	PL	T				DC	PL	T		
SP-Y-M0095-50XH	9.50	2.1	2.38	Y0	▲	SP-1-M0220-50XH	22.00	4.9	3.97	15	▲
SP-Y-M0098-50XH	9.80	2.2			▲	SP-1-M0230-50XH	23.00	5.1			▲
SP-Y-M0100-50XH	10.00	2.2			▲	SP-1-M0240-50XH	24.00	5.3			▲
SP-Y-M0102-50XH	10.20	2.3			▲	SP-2-M0250-50XH	25.00	5.6	4.76	20	▲
SP-Y-M0105-50XH	10.50	2.3			▲	SP-2-M0260-50XH	26.00	5.8			▲
SP-Y-M0108-50XH	10.80	2.4			▲	SP-2-M0270-50XH	27.00	6.0			▲
SP-Y-M0110-50XH	11.00	2.4			▲	SP-2-M0280-50XH	28.00	6.2			▲
SP-Z-M0115-50XH	11.50	2.6	2.38	Z0	▲	SP-2-M0290-50XH	29.00	6.5			▲
SP-Z-M0120-50XH	12.00	2.7			▲	SP-2-M0300-50XH	30.00	6.7	4.76	25	▲
SP-Z-M0125-50XH	12.50	2.8			▲	SP-2-M0310-50XH	31.00	6.9			▲
SP-0-M0130-50XH	13.00	2.9	3.18	00	▲	SP-2-M0320-50XH	32.00	7.1			▲
SP-0-M0135-50XH	13.50	3.0			▲	SP-2-M0330-50XH	33.00	7.3			▲
SP-0-M0140-50XH	14.00	3.1			▲	SP-2-M0340-50XH	34.00	7.6			▲
SP-0-M0145-50XH	14.50	3.2			▲	SP-2-M0350-50XH	35.00	7.8			▲
SP-0-M0150-50XH	15.00	3.3			▲	SP-3-M0360-50XH	36.00	8.0	6.35	30	▲
SP-0-M0155-50XH	15.50	3.5	3.18	05	▲	SP-3-M0370-50XH	37.00	8.2			▲
SP-0-M0160-50XH	16.00	3.6			▲	SP-3-M0380-50XH	38.00	8.5			▲
SP-0-M0165-50XH	16.50	3.7			▲	SP-3-M0390-50XH	39.00	8.7			▲
SP-0-M0170-50XH	17.00	3.8			▲	SP-3-M0400-50XH	40.00	8.9			▲
SP-0-M0175-50XH	17.50	3.9			▲	SP-3-M0410-50XH	41.00	9.1			▲
SP-1-M0180-50XH	18.00	4.0	3.97	10	▲	SP-3-M0420-50XH	42.00	9.3	6.35	35	▲
SP-1-M0185-50XH	18.50	4.1			▲	SP-3-M0430-50XH	43.00	9.6			▲
SP-1-M0190-50XH	19.00	4.2			▲	SP-3-M0440-50XH	44.00	9.8			▲
SP-1-M0195-50XH	19.50	4.3			▲	SP-3-M0450-50XH	45.00	10.0			▲
SP-1-M0200-50XH	20.00	4.5			▲	SP-3-M0460-50XH	46.00	10.2			▲
SP-1-M0205-50XH	20.50	4.6			▲	SP-3-M0470-50XH	47.00	10.5			▲
SP-1-M0210-50XH	21.00	4.7			▲						
SP-1-M0215-50XH	21.50	4.8			▲						

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

英制规格详见P177 INCH SIZE ON P177

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MILD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
50XH	●	●	●	●	●	○	○	○	○	○	●	●	●	

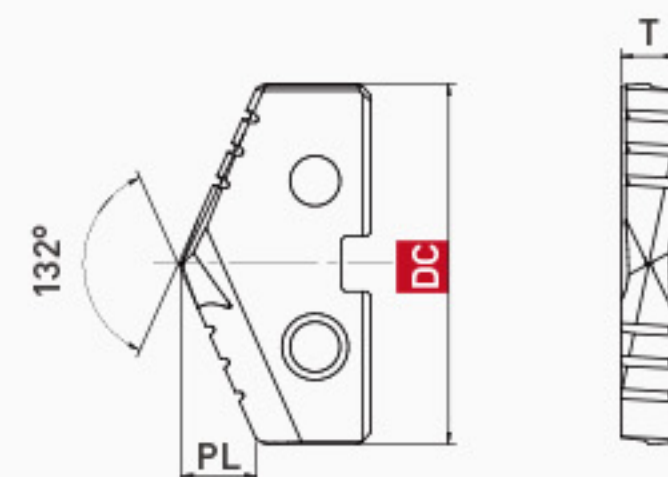
● 非常合适 ○ 合适 ● VERY SUITABLE ○ SUITABLE

SP-*-50XH CARBIDE INSERT OF SPADE DRILL

硬质合金铲钻刀片

- 直径范围:3/8"~1-3/8";
- 钻孔精度:IT10~IT11;

- Diameter range: 3/8"~1-3/8" .
- Drilling accuracy: IT10~IT11.



单位(Unit): inch

刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 STOCK	刀片型号 MODEL	尺寸 SIZE			刀杆接口 CONNECTOR	库存 STOCK
	DC	PL	T				DC	PL	T		
SP-Y-I0375-50XH	3/8"	9.53	0.083	Y0	▲	SP-3-I1437-50XH	1-7/16"	36.51	8.1	30	▲
SP-Y-I0421-50XH	27/64"	10.72	0.094		▲	SP-3-I1500-50XH	1-1/2"	38.10	8.5		▲
SP-Y-I0437-50XH	7/16"	11.11	0.098		▲	SP-3-I1562-50XH	1-9/16"	39.69	8.8		▲
SP-Z-I0453-50XH	29/64"	11.51	0.102	Z0	▲	SP-3-I1625-50XH	1-5/8"	41.28	9.2		▲
SP-Z-I0484-50XH	31/64"	12.30	0.106		▲	SP-3-I1687-50XH	1-1/16"	42.68	9.5	35	▲
SP-Z-I0500-50XH	1/2"	12.70	0.11		▲	SP-3-I1750-50XH	1-3/4"	44.45	9.9		▲
SP-0-I0562-50XH	9/16"	14.29	0.126	1/8" (3.18)	00	▲	SP-3-I1812-50XH	1-13/16"	46.04	10.2	▲
SP-0-I0625-50XH	5/8"	15.88	0.138	1/8" (3.18)		▲	SP-3-I1875-50XH	1-7/8"	47.63	10.6	▲
SP-0-I0687-50XH	11/16"	17.46	0.154		▲						
SP-1-I0750-50XH	3/4"	19.05	0.165	5/32" (3.97)	10	▲					
SP-1-I0812-50XH	13/16"	20.64	0.181			▲					
SP-1-I0875-50XH	7/8"	22.23	0.193	5/32" (3.97)	15	▲					
SP-1-I0937-50XH	15/16"	23.81	0.209			▲					
SP-2-I1000-50XH	1"	25.40	0.224	3/16" (4.76)	20	▲					
SP-2-I1062-50XH	1-1/16"	26.99	0.236			▲					
SP-2-I1125-50XH	1-1/8"	28.58	0.252			▲					
SP-2-I1187-50XH	1-3/16"	30.16	0.264	3/16" (4.76)	25	▲					
SP-2-I1250-50XH	1-1/4"	31.75	0.28			▲					
SP-2-I1312-50XH	1-5/16"	33.34	0.291			▲					
SP-2-I1343-50XH	1-11/32"	34.13	0.299			▲					
SP-2-I1375-50XH	1-3/8"	34.93	0.307			▲					

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

公制规格详见P165 METRIC SIZE ON P165

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MILD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
50XH	●	●	●	●	●	○	○	○	○	○	●	●	●	

● 非常适用 ○ 适用 ● VERY SUITABLE ○ SUITABLE