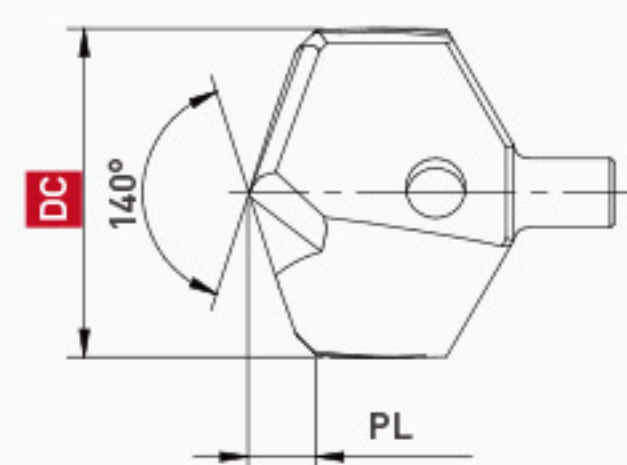


S10-CKA

CARBIDE SPEED DRILLS INSERT 硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
 - 三重定位结构,提高钻孔稳定性;
 - 钻孔精度:IT9~IT10;
 - 铸铁专用。
- Diameter range: 10.0~39.99mm;
 - Triple Positioning structure to improve drilling stability;
 - Drilling accuracy: IT9 ~ IT10;
 - Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-1000	10.00	2.2	▲	S10-G1000-03L16 S10-G1000-05L16 S10-G1000-08L16	S10-CKA-1250	12.50	2.7	▲	S10-G1250-03L16 S10-G1250-05L16 S10-G1250-08L16
S10-CKA-1010	10.10	2.2	△		S10-CKA-1260	12.60	2.7	△	
S10-CKA-1020	10.20	2.2	▲		S10-CKA-1270	12.70	2.8	△	
S10-CKA-1030	10.30	2.2	△		S10-CKA-1280	12.80	2.8	△	
S10-CKA-1040	10.40	2.3	△		S10-CKA-1290	12.90	2.8	△	
S10-CKA-1050	10.50	2.3	▲	S10-G1050-03L16 S10-G1050-05L16 S10-G1050-08L16	S10-CKA-1300	13.00	2.8	▲	S10-G1300-03L16 S10-G1300-05L16 S10-G1300-08L16
S10-CKA-1060	10.60	2.3	△		S10-CKA-1310	13.10	2.9	△	
S10-CKA-1070	10.70	2.3	△		S10-CKA-1320	13.20	2.9	△	
S10-CKA-1080	10.80	2.4	△		S10-CKA-1330	13.30	2.9	△	
S10-CKA-1090	10.90	2.4	△		S10-CKA-1340	13.40	2.9	△	
S10-CKA-1100	11.00	2.4	▲	S10-G1100-03L16 S10-G1100-05L16 S10-G1100-08L16	S10-CKA-1350	13.50	2.9	▲	S10-G1350-03L16 S10-G1350-05L16 S10-G1350-08L16
S10-CKA-1110	11.10	2.4	△		S10-CKA-1360	13.60	3.0	△	
S10-CKA-1120	11.20	2.4	△		S10-CKA-1370	13.70	3.0	△	
S10-CKA-1130	11.30	2.5	△		S10-CKA-1380	13.80	3.0	△	
S10-CKA-1140	11.40	2.5	△		S10-CKA-1390	13.90	3.0	△	
S10-CKA-1150	11.50	2.5	▲	S10-G1150-03L16 S10-G1150-05L16 S10-G1150-08L16	S10-CKA-1400	14.00	3.1	▲	S10-G1400-03L16 S10-G1400-05L16 S10-G1400-08L16
S10-CKA-1160	11.60	2.5	△		S10-CKA-1410	14.10	3.1	△	
S10-CKA-1170	11.70	2.6	△		S10-CKA-1420	14.20	3.1	△	
S10-CKA-1180	11.80	2.6	△		S10-CKA-1430	14.30	3.1	△	
S10-CKA-1190	11.90	2.6	△		S10-CKA-1440	14.40	3.1	△	
S10-CKA-1200	12.00	2.6	▲	S10-G1200-03L16 S10-G1200-05L16 S10-G1200-08L16	S10-CKA-1450	14.50	3.2	▲	S10-G1450-03L16 S10-G1450-05L16 S10-G1450-08L16
S10-CKA-1210	12.10	2.6	△		S10-CKA-1460	14.60	3.2	△	
S10-CKA-1220	12.20	2.7	△		S10-CKA-1470	14.70	3.2	△	
S10-CKA-1230	12.30	2.7	△		S10-CKA-1480	14.80	3.2	△	
S10-CKA-1240	12.40	2.7	△		S10-CKA-1490	14.90	3.2	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

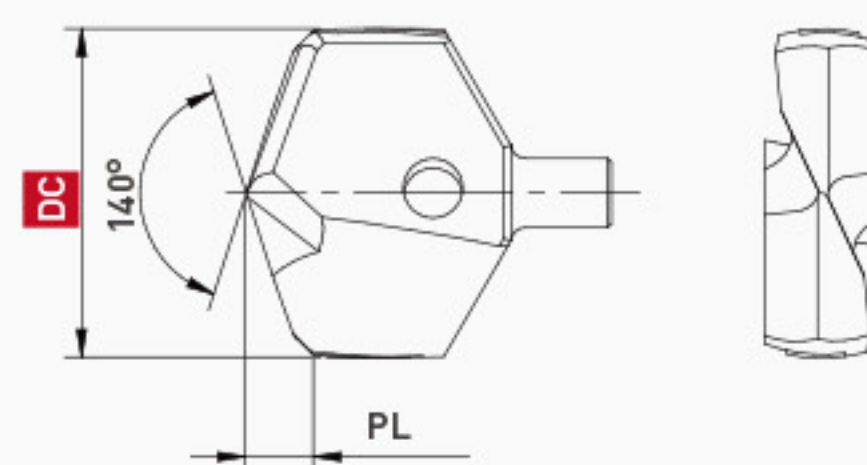
● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE SPEED DRILLS INSERT 硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
- 三重定位结构,提高钻孔稳定性;
- 钻孔精度:IT9~IT10;
- 铸铁专用。

- Diameter range: 10.0~39.99mm;
- Triple Positioning structure to improve drilling stability;
- Drilling accuracy: IT9 ~ IT10;
- Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-1500	15.00	3.3	▲	S10-G1500-03L20 S10-G1500-05L20 S10-G1500-08L20	S10-CKA-1750	17.50	3.8	▲	S10-G1700-03L20 S10-G1700-05L20 S10-G1700-08L20
S10-CKA-1510	15.10	3.3	△		S10-CKA-1760	17.60	3.8	△	
S10-CKA-1520	15.20	3.3	△		S10-CKA-1770	17.70	3.9	△	
S10-CKA-1530	15.30	3.3	△		S10-CKA-1780	17.80	3.9	△	
S10-CKA-1540	15.40	3.4	△		S10-CKA-1790	17.90	3.9	△	
S10-CKA-1550	15.50	3.4	▲	S10-G1500-03L20 S10-G1500-05L20 S10-G1500-08L20	S10-CKA-1800	18.00	3.9	▲	S10-G1800-03L25 S10-G1800-05L25 S10-G1800-08L25
S10-CKA-1560	15.60	3.4	△		S10-CKA-1810	18.10	3.9	△	
S10-CKA-1570	15.70	3.4	△		S10-CKA-1820	18.20	4.0	△	
S10-CKA-1580	15.80	3.4	△		S10-CKA-1830	18.30	4.0	△	
S10-CKA-1590	15.90	3.5	△		S10-CKA-1840	18.40	4.0	△	
S10-CKA-1600	16.00	3.5	▲	S10-G1600-03L20 S10-G1600-05L20 S10-G1600-08L20	S10-CKA-1850	18.50	4.0	▲	S10-G1800-03L25 S10-G1800-05L25 S10-G1800-08L25
S10-CKA-1610	16.10	3.5	△		S10-CKA-1860	18.60	4.1	△	
S10-CKA-1620	16.20	3.5	△		S10-CKA-1870	18.70	4.1	△	
S10-CKA-1630	16.30	3.6	△		S10-CKA-1880	18.80	4.1	△	
S10-CKA-1640	16.40	3.6	△		S10-CKA-1890	18.90	4.1	△	
S10-CKA-1650	16.50	3.6	▲	S10-G1600-03L20 S10-G1600-05L20 S10-G1600-08L20	S10-CKA-1900	19.00	4.1	▲	S10-G1900-03L25 S10-G1900-05L25 S10-G1900-08L25
S10-CKA-1660	16.60	3.6	△		S10-CKA-1910	19.10	4.2	△	
S10-CKA-1670	16.70	3.6	△		S10-CKA-1920	19.20	4.2	△	
S10-CKA-1680	16.80	3.7	△		S10-CKA-1930	19.30	4.2	△	
S10-CKA-1690	16.90	3.7	△		S10-CKA-1940	19.40	4.2	△	
S10-CKA-1700	17.00	3.7	▲	S10-G1700-03L20 S10-G1700-05L20 S10-G1700-08L20	S10-CKA-1950	19.50	4.3	▲	S10-G1900-03L25 S10-G1900-05L25 S10-G1900-08L25
S10-CKA-1710	17.10	3.7	△		S10-CKA-1960	19.60	4.3	△	
S10-CKA-1720	17.20	3.7	△		S10-CKA-1970	19.70	4.3	△	
S10-CKA-1730	17.30	3.8	△		S10-CKA-1980	19.80	4.3	△	
S10-CKA-1740	17.40	3.8	△		S10-CKA-1990	19.90	4.3	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MILD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

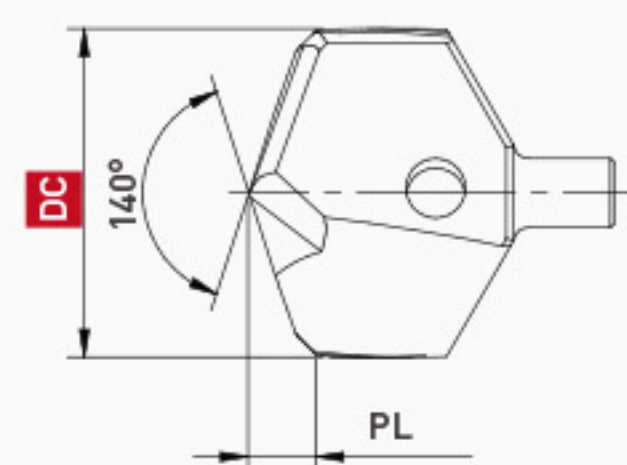
● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL 硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
- 三重定位结构,提高钻孔稳定性;
- 钻孔精度:IT9~IT10;
- 铸铁专用。

- Diameter range: 10.0~39.99mm;
- Triple Positioning structure to improve drilling stability;
- Drilling accuracy: IT9 ~ IT10;
- Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-2000	20.00	4.4	▲	S10-G2000-03L25 S10-G2000-05L25 S10-G2000-08L25	S10-CKA-2250	22.50	4.9	▲	S10-G2200-03L25 S10-G2200-05L25 S10-G2200-08L25
S10-CKA-2010	20.10	4.4	△		S10-CKA-2260	22.60	4.9	△	
S10-CKA-2020	20.20	4.4	△		S10-CKA-2270	22.70	4.9	△	
S10-CKA-2030	20.30	4.4	△		S10-CKA-2280	22.80	5.0	△	
S10-CKA-2040	20.40	4.4	△		S10-CKA-2290	22.90	5.0	△	
S10-CKA-2050	20.50	4.5	▲	S10-G2000-03L25 S10-G2000-05L25 S10-G2000-08L25	S10-CKA-2300	23.00	5.0	▲	S10-G2300-03L25 S10-G2300-05L25 S10-G2300-08L25
S10-CKA-2060	20.60	4.5	△		S10-CKA-2310	23.10	5.0	△	
S10-CKA-2070	20.70	4.5	△		S10-CKA-2320	23.20	5.1	△	
S10-CKA-2080	20.80	4.5	△		S10-CKA-2330	23.30	5.1	△	
S10-CKA-2090	20.90	4.6	△		S10-CKA-2340	23.40	5.1	△	
S10-CKA-2100	21.00	4.6	▲	S10-G2100-03L25 S10-G2100-05L25 S10-G2100-08L25	S10-CKA-2350	23.50	5.1	▲	S10-G2300-03L25 S10-G2300-05L25 S10-G2300-08L25
S10-CKA-2110	21.10	4.6	△		S10-CKA-2360	23.60	5.1	△	
S10-CKA-2120	21.20	4.6	△		S10-CKA-2370	23.70	5.2	△	
S10-CKA-2130	21.30	4.6	△		S10-CKA-2380	23.80	5.2	△	
S10-CKA-2140	21.40	4.7	△		S10-CKA-2390	23.90	5.2	△	
S10-CKA-2150	21.50	4.7	▲	S10-G2100-03L25 S10-G2100-05L25 S10-G2100-08L25	S10-CKA-2400	24.00	5.2	▲	S10-G2400-03L32 S10-G2400-05L32 S10-G2400-08L32
S10-CKA-2160	21.60	4.7	△		S10-CKA-2410	24.10	5.3	△	
S10-CKA-2170	21.70	4.7	△		S10-CKA-2420	24.20	5.3	△	
S10-CKA-2180	21.80	4.8	△		S10-CKA-2430	24.30	5.3	△	
S10-CKA-2190	21.90	4.8	△		S10-CKA-2440	24.40	5.3	△	
S10-CKA-2200	22.00	4.8	▲	S10-G2200-03L25 S10-G2200-05L25 S10-G2200-08L25	S10-CKA-2450	24.50	5.3	▲	S10-G2400-03L32 S10-G2400-05L32 S10-G2400-08L32
S10-CKA-2210	22.10	4.8	△		S10-CKA-2460	24.60	5.4	△	
S10-CKA-2220	22.20	4.8	△		S10-CKA-2470	24.70	5.4	△	
S10-CKA-2230	22.30	4.9	△		S10-CKA-2480	24.80	5.4	△	
S10-CKA-2240	22.40	4.9	△		S10-CKA-2490	24.90	5.4	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MLD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

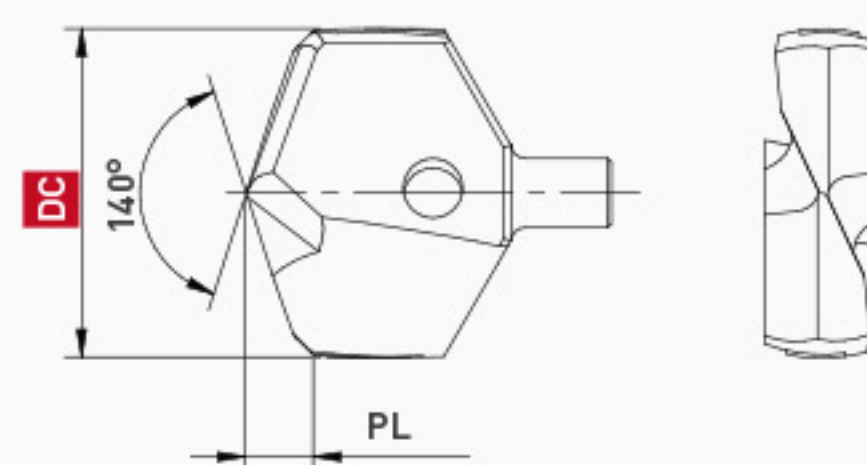
S10-CKA

CARBIDE INSERT OF SPEED DRILL

硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
- 三重定位结构,提高钻孔稳定性;
- 钻孔精度:IT9~IT10;
- 铸铁专用。

- Diameter range: 10.0~39.99mm;
- Triple Positioning structure to improve drilling stability;
- Drilling accuracy: IT9 ~ IT10;
- Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-2500	25.00	5.4	▲	S10-G2500-03L32 S10-G2500-05L32 S10-G2500-08L32	S10-CKA-2750	27.50	6.0	▲	S10-G2700-03L32 S10-G2700-05L32 S10-G2700-08L32
S10-CKA-2510	25.10	5.5	△		S10-CKA-2760	27.60	6.0	△	
S10-CKA-2520	25.20	5.5	△		S10-CKA-2770	27.70	6.0	△	
S10-CKA-2530	25.30	5.5	△		S10-CKA-2780	27.80	6.1	△	
S10-CKA-2540	25.40	5.5	△		S10-CKA-2790	27.90	6.1	△	
S10-CKA-2550	25.50	5.6	▲	S10-G2500-03L32 S10-G2500-05L32 S10-G2500-08L32	S10-CKA-2800	28.00	6.1	▲	S10-G2800-03L32 S10-G2800-05L32 S10-G2800-08L32
S10-CKA-2560	25.60	5.6	△		S10-CKA-2810	28.10	6.1	△	
S10-CKA-2570	25.70	5.6	△		S10-CKA-2820	28.20	6.1	△	
S10-CKA-2580	25.80	5.6	△		S10-CKA-2830	28.30	6.2	△	
S10-CKA-2590	25.90	5.6	△		S10-CKA-2840	28.40	6.2	△	
S10-CKA-2600	26.00	5.7	▲	S10-G2600-03L32 S10-G2600-05L32 S10-G2600-08L32	S10-CKA-2850	28.50	6.2	▲	S10-G2800-03L32 S10-G2800-05L32 S10-G2800-08L32
S10-CKA-2610	26.10	5.7	△		S10-CKA-2860	28.60	6.2	△	
S10-CKA-2620	26.20	5.7	△		S10-CKA-2870	28.70	6.3	△	
S10-CKA-2630	26.30	5.7	△		S10-CKA-2880	28.80	6.3	△	
S10-CKA-2640	26.40	5.8	△		S10-CKA-2890	28.90	6.3	△	
S10-CKA-2650	26.50	5.8	▲	S10-G2600-03L32 S10-G2600-05L32 S10-G2600-08L32	S10-CKA-2900	29.00	6.3	▲	S10-G2900-03L32 S10-G2900-05L32 S10-G2900-08L32
S10-CKA-2660	26.60	5.8	△		S10-CKA-2910	29.10	6.3	△	
S10-CKA-2670	26.70	5.8	△		S10-CKA-2920	29.20	6.4	△	
S10-CKA-2680	26.80	5.8	△		S10-CKA-2930	29.30	6.4	△	
S10-CKA-2690	26.90	5.9	△		S10-CKA-2940	29.40	6.4	△	
S10-CKA-2700	27.00	5.9	▲	S10-G2700-03L32 S10-G2700-05L32 S10-G2700-08L32	S10-CKA-2950	29.50	6.4	▲	S10-G2900-03L32 S10-G2900-05L32 S10-G2900-08L32
S10-CKA-2710	27.10	5.9	△		S10-CKA-2960	29.60	6.5	△	
S10-CKA-2720	27.20	5.9	△		S10-CKA-2970	29.70	6.5	△	
S10-CKA-2730	27.30	6.0	△		S10-CKA-2980	29.80	6.5	△	
S10-CKA-2740	27.40	6.0	△		S10-CKA-2990	29.90	6.5	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

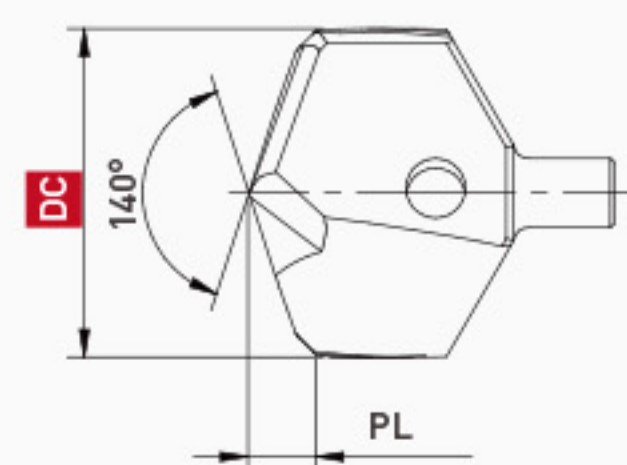
ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL 硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
 - 三重定位结构,提高钻孔稳定性;
 - 钻孔精度:IT9~IT10;
 - 铸铁专用。
- Diameter range: 10.0~39.99mm;
 - Triple Positioning structure to improve drilling stability;
 - Drilling accuracy: IT9 ~ IT10;
 - Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-3000	30.00	6.5	▲	S10-G3000-03L32 S10-G3000-05L32 S10-G3000-08L32	S10-CKA-3250	32.50	7.1	▲	S10-G3200-03L32 S10-G3200-05L32 S10-G3200-08L32
S10-CKA-3010	30.10	6.6	△		S10-CKA-3260	32.60	7.1	△	
S10-CKA-3020	30.20	6.6	△		S10-CKA-3270	32.70	7.1	△	
S10-CKA-3030	30.30	6.6	△		S10-CKA-3280	32.80	7.1	△	
S10-CKA-3040	30.40	6.6	△		S10-CKA-3290	32.90	7.2	△	
S10-CKA-3050	30.50	6.6	▲	S10-G3000-03L32 S10-G3000-05L32 S10-G3000-08L32	S10-CKA-3300	33.00	7.2	▲	S10-G3300-03L32 S10-G3300-05L32 S10-G3300-08L32
S10-CKA-3060	30.60	6.7	△		S10-CKA-3310	33.10	7.2	△	
S10-CKA-3070	30.70	6.7	△		S10-CKA-3320	33.20	7.2	△	
S10-CKA-3080	30.80	6.7	△		S10-CKA-3330	33.30	7.3	△	
S10-CKA-3090	30.90	6.7	△		S10-CKA-3340	33.40	7.3	△	
S10-CKA-3100	31.00	6.8	▲	S10-G3100-03L32 S10-G3100-05L32 S10-G3100-08L32	S10-CKA-3350	33.50	7.3	▲	S10-G3300-03L32 S10-G3300-05L32 S10-G3300-08L32
S10-CKA-3110	31.10	6.8	△		S10-CKA-3360	33.60	7.3	△	
S10-CKA-3120	31.20	6.8	△		S10-CKA-3370	33.70	7.3	△	
S10-CKA-3130	31.30	6.8	△		S10-CKA-3380	33.80	7.4	△	
S10-CKA-3140	31.40	6.8	△		S10-CKA-3390	33.90	7.4	△	
S10-CKA-3150	31.50	6.9	▲	S10-G3100-03L32 S10-G3100-05L32 S10-G3100-08L32	S10-CKA-3400	34.00	7.4	▲	S10-G3400-03L40 S10-G3400-05L40 S10-G3400-08L40
S10-CKA-3160	31.60	6.9	△		S10-CKA-3410	34.10	7.4	△	
S10-CKA-3170	31.70	6.9	△		S10-CKA-3420	34.20	7.5	△	
S10-CKA-3180	31.80	6.9	△		S10-CKA-3430	34.30	7.5	△	
S10-CKA-3190	31.90	7.0	△		S10-CKA-3440	34.40	7.5	△	
S10-CKA-3200	32.00	7.0	▲	S10-G3200-03L32 S10-G3200-05L32 S10-G3200-08L32	S10-CKA-3450	34.50	7.5	▲	S10-G3400-03L40 S10-G3400-05L40 S10-G3400-08L40
S10-CKA-3210	32.10	7.0	△		S10-CKA-3460	34.60	7.5	△	
S10-CKA-3220	32.20	7.0	△		S10-CKA-3470	34.70	7.6	△	
S10-CKA-3230	32.30	7.0	△		S10-CKA-3480	34.80	7.6	△	
S10-CKA-3240	32.40	7.1	△		S10-CKA-3490	34.90	7.6	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MLD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

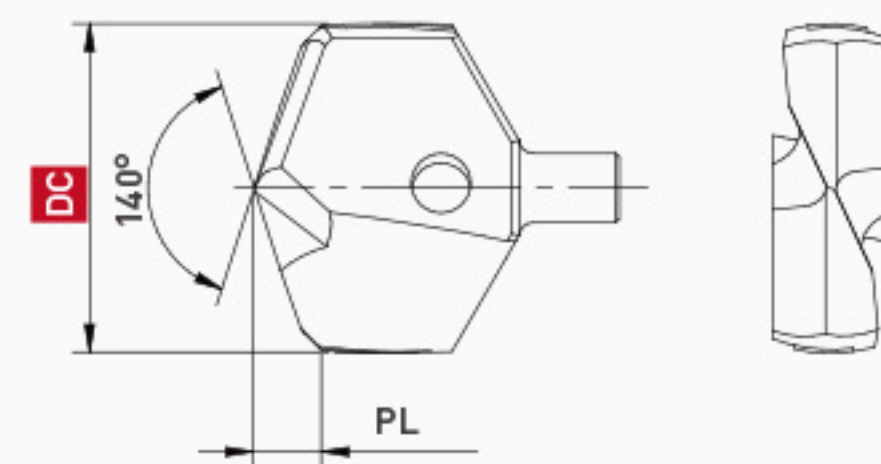
● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL 硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
- 三重定位结构,提高钻孔稳定性;
- 钻孔精度:IT9~IT10;
- 铸铁专用。

- Diameter range: 10.0~39.99mm;
- Triple Positioning structure to improve drilling stability;
- Drilling accuracy: IT9 ~ IT10;
- Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-3500	35.00	7.6	▲	S10-G3500-03L40 S10-G3500-05L40 S10-G3500-08L40	S10-CKA-3750	37.50	8.2	▲	S10-G3700-03L40 S10-G3700-05L40 S10-G3700-08L40
S10-CKA-3510	35.10	7.7	△		S10-CKA-3760	37.60	8.2	△	
S10-CKA-3520	35.20	7.7	△		S10-CKA-3770	37.70	8.2	△	
S10-CKA-3530	35.30	7.7	△		S10-CKA-3780	37.80	8.2	△	
S10-CKA-3540	35.40	7.7	△		S10-CKA-3790	37.90	8.3	△	
S10-CKA-3550	35.50	7.7	▲	S10-G3500-03L40 S10-G3500-05L40 S10-G3500-08L40	S10-CKA-3800	38.00	8.3	▲	S10-G3800-03L40 S10-G3800-05L40 S10-G3800-08L40
S10-CKA-3560	35.60	7.8	△		S10-CKA-3810	38.10	8.3	△	
S10-CKA-3570	35.70	7.8	△		S10-CKA-3820	38.20	8.3	△	
S10-CKA-3580	35.80	7.8	△		S10-CKA-3830	38.30	8.3	△	
S10-CKA-3590	35.90	7.8	△		S10-CKA-3840	38.40	8.4	△	
S10-CKA-3600	36.00	7.8	▲	S10-G3600-03L40 S10-G3600-05L40 S10-G3600-08L40	S10-CKA-3850	38.50	8.4	▲	S10-G3800-03L40 S10-G3800-05L40 S10-G3800-08L40
S10-CKA-3610	36.10	7.9	△		S10-CKA-3860	38.60	8.4	△	
S10-CKA-3620	36.20	7.9	△		S10-CKA-3870	38.70	8.4	△	
S10-CKA-3630	36.30	7.9	△		S10-CKA-3880	38.80	8.5	△	
S10-CKA-3640	36.40	7.9	△		S10-CKA-3890	38.90	8.5	△	
S10-CKA-3650	36.50	8.0	▲	S10-G3600-03L40 S10-G3600-05L40 S10-G3600-08L40	S10-CKA-3900	39.00	8.5	▲	S10-G3900-03L40 S10-G3900-05L40 S10-G3900-08L40
S10-CKA-3660	36.60	8.0	△		S10-CKA-3910	39.10	8.5	△	
S10-CKA-3670	36.70	8.0	△		S10-CKA-3920	39.20	8.5	△	
S10-CKA-3680	36.80	8.0	△		S10-CKA-3930	39.30	8.6	△	
S10-CKA-3690	36.90	8.0	△		S10-CKA-3940	39.40	8.6	△	
S10-CKA-3700	37.00	8.1	▲	S10-G3700-03L40 S10-G3700-05L40 S10-G3700-08L40	S10-CKA-3950	39.50	8.6	▲	S10-G3900-03L40 S10-G3900-05L40 S10-G3900-08L40
S10-CKA-3710	37.10	8.1	△		S10-CKA-3960	39.60	8.6	△	
S10-CKA-3720	37.20	8.1	△		S10-CKA-3970	39.70	8.7	△	
S10-CKA-3730	37.30	8.1	△		S10-CKA-3980	39.80	8.7	△	
S10-CKA-3740	37.40	8.2	△		S10-CKA-3990	39.90	8.7	△	
					S10-CKA-3999	39.99	8.7	▲	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MLD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

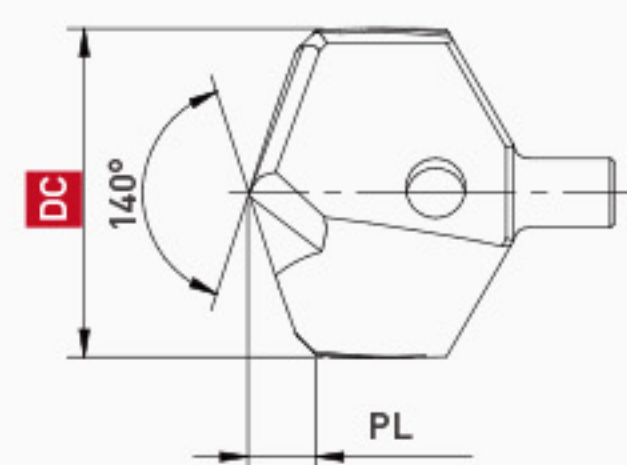
S10-CKA

CARBIDE INSERT OF SPEED DRILL

硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
- 三重定位结构,提高钻孔稳定性;
- 钻孔精度:IT9~IT10;
- 铸铁专用。

- Diameter range: 10.0~39.99mm;
- Triple Positioning structure to improve drilling stability;
- Drilling accuracy: IT9 ~ IT10;
- Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-4000	40.00	7.3	▲	S10-G4000-03L40 S10-G4000-05L40	S10-CKA-4200	42.00	7.6	▲	S10-G4200-03L40 S10-G4200-05L40
S10-CKA-4010	40.10	7.3	△		S10-CKA-4210	42.10	7.7	△	
S10-CKA-4020	40.20	7.3	△		S10-CKA-4220	42.20	7.7	△	
S10-CKA-4030	40.30	7.3	△		S10-CKA-4230	42.30	7.7	△	
S10-CKA-4040	40.40	7.4	△		S10-CKA-4240	42.40	7.7	△	
S10-CKA-4050	40.50	7.4	▲	S10-G4000-03L40 S10-G4000-05L40	S10-CKA-4250	42.50	7.7	▲	S10-G4200-03L40 S10-G4200-05L40
S10-CKA-4060	40.60	7.4	△		S10-CKA-4260	42.60	7.8	△	
S10-CKA-4070	40.70	7.4	△		S10-CKA-4270	42.70	7.8	△	
S10-CKA-4080	40.80	7.4	△		S10-CKA-4280	42.80	7.8	△	
S10-CKA-4090	40.90	7.4	△		S10-CKA-4290	42.90	7.8	△	
S10-CKA-4100	41.00	7.5	▲	S10-G4100-03L40 S10-G4100-05L40	S10-CKA-4300	43.00	7.8	▲	S10-G4300-03L40 S10-G4300-05L40
S10-CKA-4110	41.10	7.5	△		S10-CKA-4310	43.10	7.8	△	
S10-CKA-4120	41.20	7.5	△		S10-CKA-4320	43.20	7.9	△	
S10-CKA-4130	41.30	7.5	△		S10-CKA-4330	43.30	7.9	△	
S10-CKA-4140	41.40	7.5	△		S10-CKA-4340	43.40	7.9	△	
S10-CKA-4150	41.50	7.6	▲	S10-G4100-03L40 S10-G4100-05L40	S10-CKA-4350	43.50	7.9	▲	S10-G4300-03L40 S10-G4300-05L40
S10-CKA-4160	41.60	7.6	△		S10-CKA-4360	43.60	7.9	△	
S10-CKA-4170	41.70	7.6	△		S10-CKA-4370	43.70	8.0	△	
S10-CKA-4180	41.80	7.6	△		S10-CKA-4380	43.80	8.0	△	
S10-CKA-4190	41.90	7.6	△		S10-CKA-4390	43.90	8.0	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL
硬质合金S钻刀片

CHODIS® 创恒®

专 注 无 加 工 技 术

- 直径范围:10.0~39.99mm;

• 三重定位结构,提高钻孔稳定性;

• 钻孔精度:IT9~IT10;

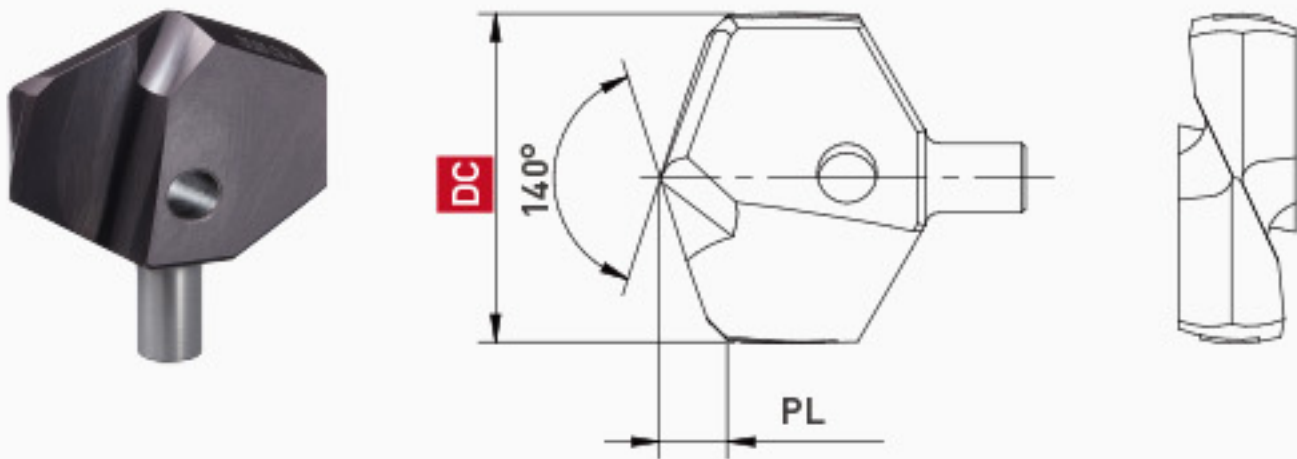
• 铸铁专用。

• Diameter range: 10.0~39.99mm;

• Triple Positioning structure to improve drilling stability;

• Drilling accuracy: IT9 ~ IT10;

• Special for cast iron.



K

Carbide

micro grain

HSC

HPC

单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-4400	44.00	8.0	▲	S10-G4400-03L40 S10-G4400-05L40	S10-CKA-4600	46.00	8.4	▲	S10-G4600-03L50 S10-G4600-05L50
S10-CKA-4410	44.10	8.0	△		S10-CKA-4610	46.10	8.4	△	
S10-CKA-4420	44.20	8.0	△		S10-CKA-4620	46.20	8.4	△	
S10-CKA-4430	44.30	8.1	△		S10-CKA-4630	46.30	8.4	△	
S10-CKA-4440	44.40	8.1	△		S10-CKA-4640	46.40	8.4	△	
S10-CKA-4450	44.50	8.1	▲	S10-G4400-03L40 S10-G4400-05L40	S10-CKA-4650	46.50	8.5	▲	S10-G4600-03L50 S10-G4600-05L50
S10-CKA-4460	44.60	8.1	△		S10-CKA-4660	46.60	8.5	△	
S10-CKA-4470	44.70	8.1	△		S10-CKA-4670	46.70	8.5	△	
S10-CKA-4480	44.80	8.2	△		S10-CKA-4680	46.80	8.5	△	
S10-CKA-4490	44.90	8.2	△		S10-CKA-4690	46.90	8.5	△	
S10-CKA-4500	45.00	8.2	▲	S10-G4500-03L50 S10-G4500-05L50	S10-CKA-4700	47.00	8.6	▲	S10-G4700-03L50 S10-G4700-05L50
S10-CKA-4510	45.10	8.2	△		S10-CKA-4710	47.10	8.6	△	
S10-CKA-4520	45.20	8.2	△		S10-CKA-4720	47.20	8.6	△	
S10-CKA-4530	45.30	8.2	△		S10-CKA-4730	47.30	8.6	△	
S10-CKA-4540	45.40	8.3	△		S10-CKA-4740	47.40	8.6	△	
S10-CKA-4550	45.50	8.3	▲	S10-G4500-03L50 S10-G4500-05L50	S10-CKA-4750	47.50	8.6	▲	S10-G4700-03L50 S10-G4700-05L50
S10-CKA-4560	45.60	8.3	△		S10-CKA-4760	47.60	8.7	△	
S10-CKA-4570	45.70	8.3	△		S10-CKA-4770	47.70	8.7	△	
S10-CKA-4580	45.80	8.3	△		S10-CKA-4780	47.80	8.7	△	
S10-CKA-4590	45.90	8.4	△		S10-CKA-4790	47.90	8.7	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

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工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLD STEEL	STRUCTURSL STEEL	ALLOR STEEL	TOOL STEEL	STAINLESS STEEL	CASTIRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

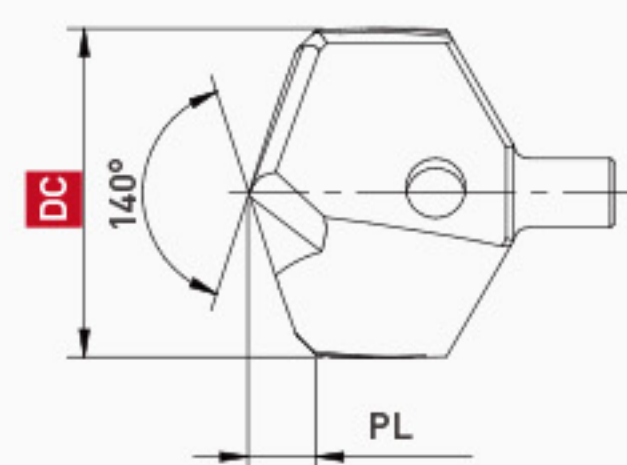
● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL

硬质合金S钻刀片

- 直径范围:10.0~39.99mm;
 - 三重定位结构,提高钻孔稳定性;
 - 钻孔精度:IT9~IT10;
 - 铸铁专用。
- Diameter range: 10.0~39.99mm;
 - Triple Positioning structure to improve drilling stability;
 - Drilling accuracy: IT9 ~ IT10;
 - Special for cast iron.



单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (k7)	PL				DC (k7)	PL		
S10-CKA-4800	48.00	8.7	▲	S10-G4800-03L50 S10-G4800-05L50	S10-CKA-5000	50.00	9.1	▲	S10-G5000-03L50 S10-G5000-05L50
S10-CKA-4810	48.10	8.8	△		S10-CKA-5010	50.10	9.1	△	
S10-CKA-4820	48.20	8.8	△		S10-CKA-5020	50.20	9.1	△	
S10-CKA-4830	48.30	8.8	△		S10-CKA-5030	50.30	9.2	△	
S10-CKA-4840	48.40	8.8	△		S10-CKA-5040	50.40	9.2	△	
S10-CKA-4850	48.50	8.8	▲	S10-G4800-03L50 S10-G4800-05L50	S10-CKA-5050	50.50	9.2	▲	S10-G5000-03L50 S10-G5000-05L50
S10-CKA-4860	48.60	8.8	△		S10-CKA-5060	50.60	9.2	△	
S10-CKA-4870	48.70	8.9	△		S10-CKA-5070	50.70	9.2	△	
S10-CKA-4880	48.80	8.9	△		S10-CKA-5080	50.80	9.2	△	
S10-CKA-4890	48.90	8.9	△		S10-CKA-5090	50.90	9.3	△	
S10-CKA-4900	49.00	8.9	▲	S10-G4900-03L50 S10-G4900-05L50	S10-CKA-5100	51.00	9.3	▲	S10-G5100-03L50 S10-G5100-05L50
S10-CKA-4910	49.10	8.9	△		S10-CKA-5110	51.10	9.3	△	
S10-CKA-4920	49.20	9.0	△		S10-CKA-5120	51.20	9.3	△	
S10-CKA-4930	49.30	9.0	△		S10-CKA-5130	51.30	9.3	△	
S10-CKA-4940	49.40	9.0	△		S10-CKA-5140	51.40	9.4	△	
S10-CKA-4950	49.50	9.0	▲	S10-G4900-03L50 S10-G4900-05L50	S10-CKA-5150	51.50	9.4	▲	S10-G5100-03L50 S10-G5100-05L50
S10-CKA-4960	49.60	9.0	△		S10-CKA-5160	51.60	9.4	△	
S10-CKA-4970	49.70	9.0	△		S10-CKA-5170	51.70	9.4	△	
S10-CKA-4980	49.80	9.1	△		S10-CKA-5180	51.80	9.4	△	
S10-CKA-4990	49.90	9.1	△		S10-CKA-5190	51.90	9.4	△	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLD STEEL	STRUCTURAL STEEL	ALLOY STEEL	TOOL STEEL	STAINLESS STEEL	CAST IRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

S10-CKA

CARBIDE INSERT OF SPEED DRILL
硬质合金S钻刀片

CHTODIS® 创恒®

专 注 无 加 工 技 术

- 直径范围:10.0~39.99mm;

• 三重定位结构,提高钻孔稳定性;

• 钻孔精度:IT9~IT10;

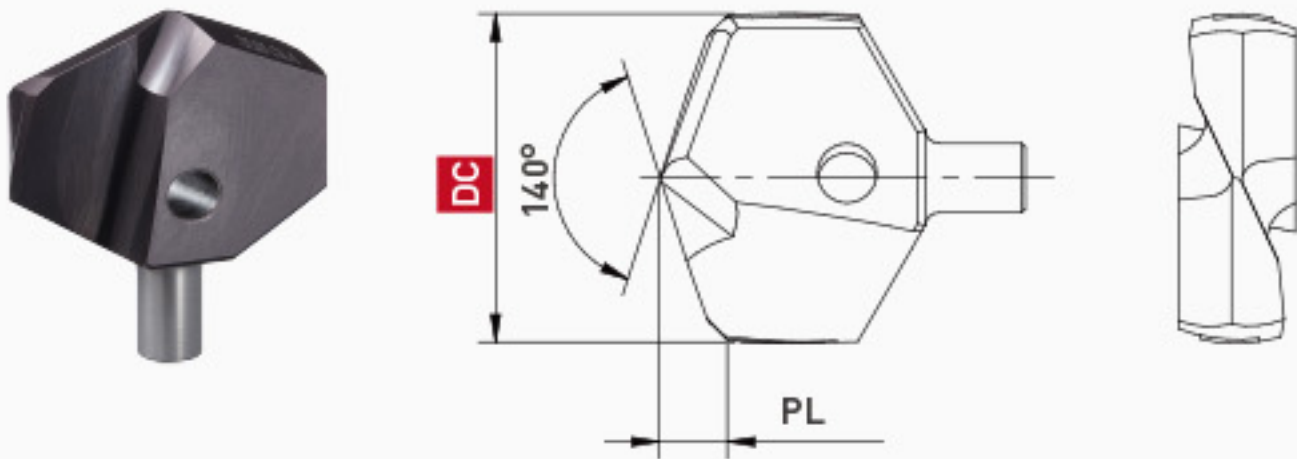
• 铸铁专用。

• Diameter range: 10.0~39.99mm;

• Triple Positioning structure to improve drilling stability;

• Drilling accuracy: IT9 ~ IT10;

• Special for cast iron.



K

Carbide

mincro grain

HSC

HPC

单位(Unit): mm

刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL	刀片型号 INSERT MODEL	尺寸 SIZE		库存 INVENTORY	适用刀杆型号 MATCHING HOLDER MODEL
	DC (K7)	PL				DC (K7)	PL		
S10-CKA-5200	52.00	9.5	▲	S10-G5200-03L50 S10-G5200-05L50	S10-CKA-5400	54.00	9.8	▲	S10-G5400-03L50 S10-G5400-05L50
S10-CKA-5210	52.10	9.5	△		S10-CKA-5410	54.10	9.8	△	
S10-CKA-5220	52.20	9.5	△		S10-CKA-5420	54.20	9.9	△	
S10-CKA-5230	52.30	9.5	△		S10-CKA-5430	54.30	9.9	△	
S10-CKA-5240	52.40	9.5	△		S10-CKA-5440	54.40	9.9	△	
S10-CKA-5250	52.50	9.6	▲	S10-G5200-03L50 S10-G5200-05L50	S10-CKA-5450	54.50	9.9	▲	S10-G5400-03L50 S10-G5400-05L50
S10-CKA-5260	52.60	9.6	△		S10-CKA-5460	54.60	9.9	△	
S10-CKA-5270	52.70	9.6	△		S10-CKA-5470	54.70	10.0	△	
S10-CKA-5280	52.80	9.6	△		S10-CKA-5480	54.80	10.0	△	
S10-CKA-5290	52.90	9.6	△		S10-CKA-5490	54.90	10.0	△	
S10-CKA-5300	53.00	9.6	▲	S10-G5300-03L50 S10-G5300-05L50	S10-CKA-5499	54.99	10.0	△	
S10-CKA-5310	53.10	9.7	△						
S10-CKA-5320	53.20	9.7	△						
S10-CKA-5330	53.30	9.7	△						
S10-CKA-5340	53.40	9.7	△						
S10-CKA-5350	53.50	9.7	▲	S10-G5300-03L50 S10-G5300-05L50					
S10-CKA-5360	53.60	9.8	△						
S10-CKA-5370	53.70	9.8	△						
S10-CKA-5380	53.80	9.8	△						
S10-CKA-5390	53.90	9.8	△						

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢	结构钢	合金钢	工具钢	不锈钢	铸铁	可锻铸铁	铝合金	铸造 铝合金	铜合金	高温合金	钛合金	淬硬钢	淬硬钢
	MLID STEEL	STRUCTURSL STEEL	ALLOR STEEL	TOOL STEEL	STAINLESS STEEL	CASTIRON	MALLEABLE CAST IRON	ALUMINUM ALLOY	CAST ALUMINUM ALLOYS	COPPER ALLOYS	SUPER ALLOYS	TITANIUM ALLOYS	HARDENED STEEL	HARDENED STEEL
	<500N	<750N	<1400N	<1100N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
CKA						●	●	○	○					

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE