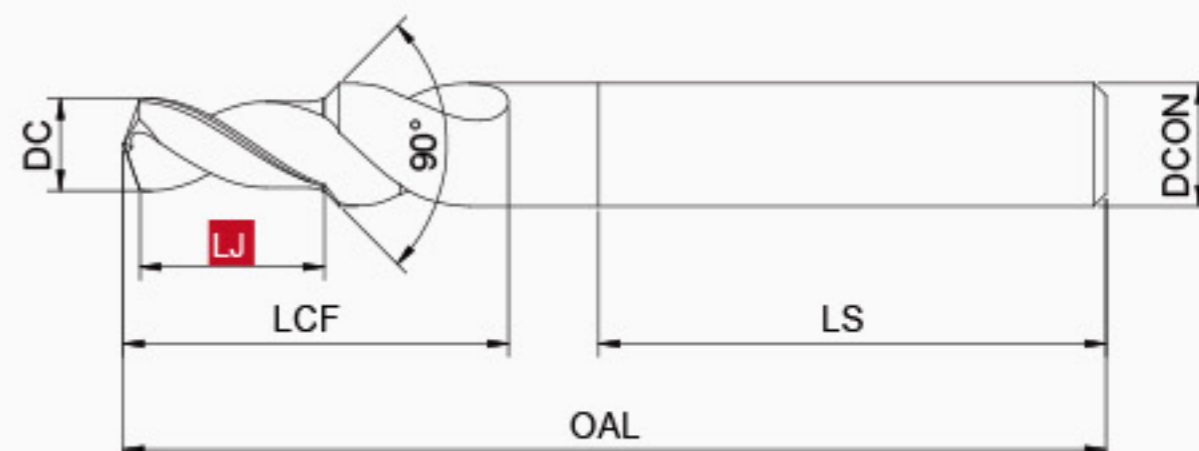


D20-PAS-EA SOLID CARBIDE STEP DRILLS 整硬阶梯钻头



- 直径范围: $\Phi 3.3 \sim \Phi 14.5\text{mm}$;
- 钻孔精度: IT8~IT9;
- 专用槽形, 断屑优良;
- 良好的定心力, 提高钻削稳定性。
- Diameter range: $\Phi 3.3 \sim \Phi 14.5\text{mm}$;
- Drilling accuracy: IT8~IT9;
- Special groove type, excellent chip removal;
- Strong centering ability improves drilling stability.



P
3xD
Carbide

 30°

 140°

DIN 6535-HA

单位(Unit): mm

型号 MODEL	尺寸 SIZE						库存 INVENTORY	丝锥推荐 TAP RECOMMENDATION	
	DC (m7)	OAL	LJ	LCF	LS	DCON (h6)		切削丝锥 CUTTING TAP	挤压丝锥 FORMING TAP
D20-PAS-EA03-0330	3.3	65	11.4	26	36	6	△	M4*0.7	
D20-PAS-EA03-0420	4.2	65	13.6	26	36	6	▲	M5*0.8	
D20-PAS-EA03-0500	5.0	79	16.5	41	36	8	▲	M6*1	
D20-PAS-EA03-0680	6.8	89	21	47	40	10	▲	M8*1.25	
D20-PAS-EA03-0700	7.0	89	21	47	40	10	▲	M8*1	
D20-PAS-EA03-0850	8.5	102	25.5	55	45	12	▲	M10*1.5	
D20-PAS-EA03-0900	9.0	102	25.5	55	45	12	△	M10*1	
D20-PAS-EA03-1020	10.2	107	30	60	45	14	▲	M12*1.75	
D20-PAS-EA03-1050	10.5	107	30	60	45	14	△	M12*1.5	
D20-PAS-EA03-1200	12.0	115	34.5	65	48	16	△	M14*2	
D05-PAS-EA03-1250	12.5	115	34.5	65	48	16	△	M14*1.5	
D05-PAS-EA03-1400	14.0	123	38.5	73	48	18	△	M16*2	
D05-PAS-EA03-1450	14.5	123	38.5	73	48	18	△	M16*1.5	

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MILD STEEL	结构钢 STRUCTURAL STEEL	合金钢 ALLOY STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CAST IRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1200N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
D20-PAS-CA	●	●	●	○		○	○	○						

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE