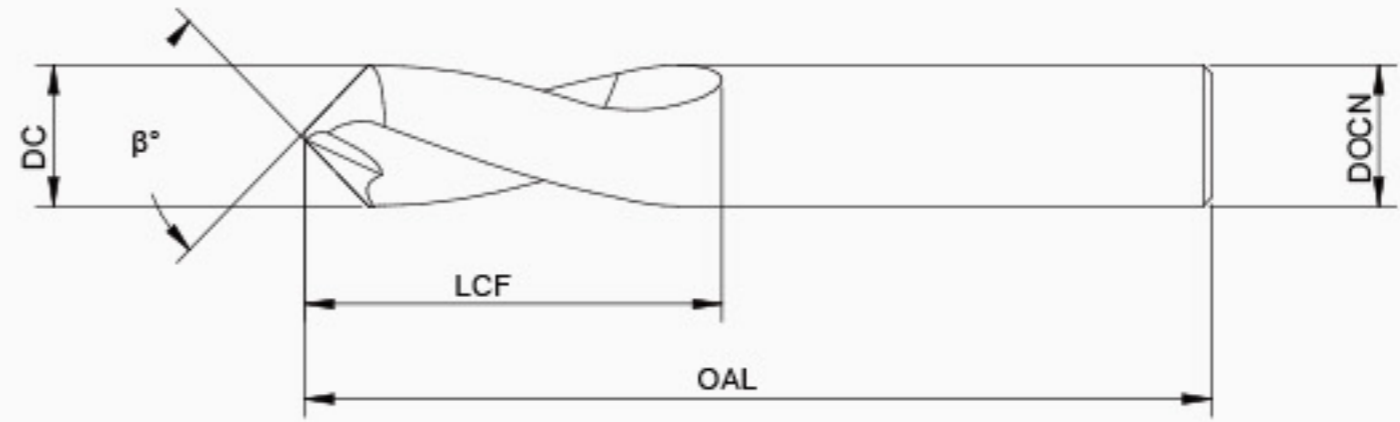


D25-PBS-EA SOLID CARBIDE CENTER DRILLS 整硬定心钻头



- 直径范围: Φ5~Φ20mm;
- 钻孔精度: IT8~IT9;
- 专用槽形, 断屑优良;
- 良好的定心力, 提高钻削稳定性。
- Diameter range: Φ5~Φ20mm;
- Drilling accuracy: IT8~IT9;
- Special groove type, excellent chip removal;
- Strong centering ability improves drilling stability.



P Carbide 90° DIN 6535-HA

单位(Unit): mm

型号 MODEL	尺寸 SIZE					库存 INVENTORY	型号 MODEL	尺寸 SIZE					库存 INVENTORY
	DC (m7)	β	OAL	LCF	DCON (h6)			DC (m7)	β	OAL	LCF	DCON (h6)	
D25-PBS-EA01-0500	5.0	90°	62	10	6	△	D25-PBS-EA01-1400	14.0	90°	107	30	16	△
D25-PBS-EA01-0600	6.0	90°	66	15	8	△	D25-PBS-EA01-1600	16.0	90°	115	35	18	△
D25-PBS-EA01-0800	8.0	90°	79	17	10	△	D25-PBS-EA01-2000	20.0	90°	131	40	20	△
D25-PBS-EA01-1000	10.0	90°	89	20	12	△							
D25-PBS-EA01-1200	12.0	90°	102	25	14	△							

▲ 常备库存 △ 按订单生产 ▲ YES △ NO

被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MLID STEEL	结构钢 STRUCTURSL STEEL	合金钢 ALLOR STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CASTIRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造 铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1200N	<900N	<750N	<1100N	Si<12%	Si<12%	<750N	<1100N	<1100N	<1400N	<1600N
D25-PCS-EA01	●	●	●	○		○	○	○						

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE