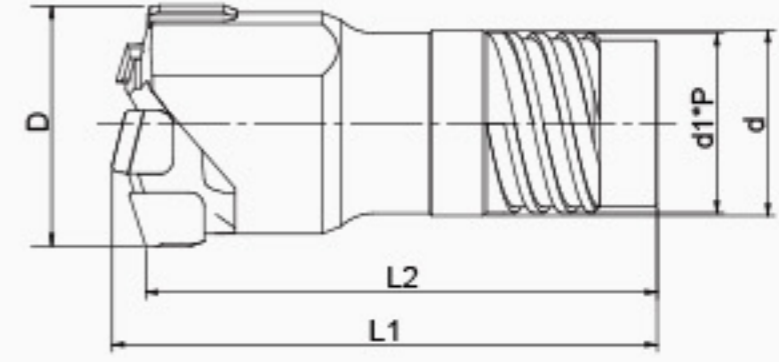


B05-MMS WELDED BTA DEEP HOLE DRILL 焊接式BTA深孔钻

- 钻孔直径:15.6mm~36.2mm;
- 钻孔精度:IT9级;
- 孔壁粗糙度Ra3.2, 有色金属Ra1.6;
- 三组切削刃。
- Drilling diameter: 15.6 mm~36.2 mm.
- Drilling accuracy: IT9 grade.
- Hole wall roughness Ra3.2, non-ferrous Ra1.6.
- Three sets of cutting edges.



单位(Unit): mm

型号 MODEL	D(h7)	d	d1*P	L1	L2
B05-MMS-xx.xx	15.6<D≤16.7	12.6	12.2*8 (P2)	43	40.3
B05-MMS-xx.xx	16.7<D≤17.7	13.6	13.2*8 (P2)	43	40.3
B05-MMS-xx.xx	17.7<D≤18.9	14.5	14*8 (P2)	47	44.2
B05-MMS-xx.xx	18.9<D≤20.0	15.5	15*8 (P2)	47	44
B05-MMS-xx.xx	20.0<D≤21.8	16	15.4*10 (P2.5)	52.5	49.3
B05-MMS-xx.xx	21.8<D≤24.1	18	17.4*12 (P3)	56	52.7
B05-MMS-xx.xx	24.1<D≤26.4	19.5	18.9*12 (P3)	57.5	54
B05-MMS-xx.xx	26.4<D≤28.7	21	20.4*12 (P3)	57.5	53.8
B05-MMS-xx.xx	28.7<D≤31	23.5	22.9*16 (P4)	63.5	59.4
B05-MMS-xx.xx	31.0<D≤33.3	25.5	24.9*16 (P4)	63.5	59.4
B05-MMS-xx.xx	33.3<D≤36.2	28	27.4*16 (P4)	63.5	59
B05-MPS-xx.xx	36.2<D≤39.6	30	29.2*20 (P5)	73.5	68.5
B05-MPS-xx.xx	39.6<D≤43	33	32.2*20 (P5)	73.5	68
B05-MPS-xx.xx	43<D≤47	36	35.2*20 (P5)	75	69.3
B05-MPS-xx.xx	47<D≤50.1	39	38.2*20 (P5)	75	68.8

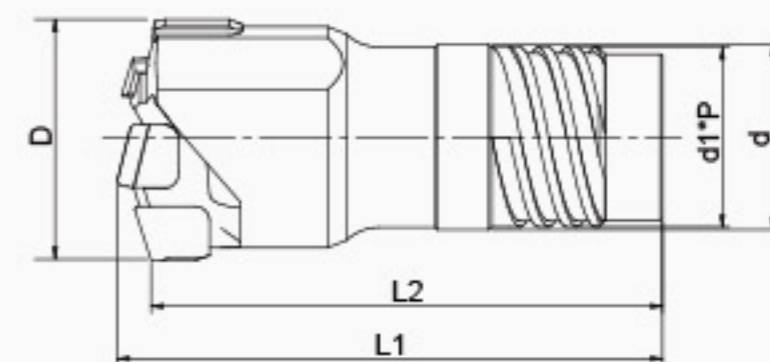
被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

ISO代码	P	P	P	P	M	K	K	N	N	N	S	S	H	H
工件材料 WORKPIECE MATERIAL	低碳钢 MLID STEEL	结构钢 STRUCTURSL STEEL	合金钢 ALLOR STEEL	工具钢 TOOL STEEL	不锈钢 STAINLESS STEEL	铸铁 CASTIRON	可锻铸铁 MALLEABLE CAST IRON	铝合金 ALUMINUM ALLOY	铸造 铝合金 CAST ALUMINUM ALLOYS	铜合金 COPPER ALLOYS	高温合金 SUPER ALLOYS	钛合金 TITANIUM ALLOYS	淬硬钢 HARDENED STEEL	淬硬钢 HARDENED STEEL
	<500N	<750N	<1400N	<1200N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
B05-MPS	●	●	●							○				
B05-MMS					●						○	○		

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE

B05-MPS WELDED BTA DEEP HOLE DRILL 焊接式BTA深孔钻

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- 钻孔精度: IT9级;
- 孔壁粗糙度Ra3.2, 有色金属Ra1.6;
- 三组切削刃。
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- Drilling accuracy: IT9 grade.
- Hole wall roughness Ra3.2, non-ferrous Ra1.6.
- Three sets of cutting edges.



单位(Unit): mm

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被加工材料适用表 APPLICABLE TABLE OF PROCESSED MATERIALS

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	<500N	<750N	<1400N	<1200N	<900N	<750N	<1100N	Si<12%	Si>12%	<750N	<1100N	<1100N	<1400N	<1600N
B05-MPS	●	●	●							○				
B05-MMS					●						○	○		

● 非常适合 ○ 适合 ● VERY SUITABLE ○ SUITABLE