

# PILOT PIN 顶针

## DPB 扁型顶针 FLAT PILOT PIN

- 直径6.34mm, 适合顶针孔6.35mm钢板钻。
- Diameter 6.34mm, suitable to the annular cutter with 6.35mm center hole.



单位(Unit): mm

| 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION |
|-------------|---------------------|-------------|---------------------|-------------|---------------------|
| DPB-61077   | 6.34*77             | DPB-62093   | 6.34*5.3*93         | PB-62128    | 6.34*5.3*128        |
| DPB-61102   | 6.34*102            | DPB-62102   | 6.34*5.3*102        | DPB-62130   | 6.34*5.3*130        |
| DPB-62077   | 6.34*5.3*77         | DPB-62106   | 6.34*5.3*106        | DPB-62155   | 6.34*5.3*155        |
| DPB-62080   | 6.34*5.3*80         | DPB-62108   | 6.34*5.3*108        | DPB-62177   | 6.34*5.3*177        |
| DPB-62083   | 6.34*5.3*83         | DPB-62116   | 6.34*5.3*116        | DPB-62203   | 6.34*5.3*203        |
| DPB-62090   | 6.34*5.3*90         | DPB-62123   | 6.34*5.3*123        |             |                     |

## DPB 扁型顶针 FLAT PILOT PIN

- 直径7.98mm, 适合顶针孔8.0mm钢板钻。
- Diameter 7.98mm, suitable to the annular cutter with 8.0mm center hole.



单位(Unit): mm

| 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION |
|-------------|---------------------|-------------|---------------------|-------------|---------------------|
| DPB-81070   | 7.98*70             | DPB-81113   | 7.98*113            | DPB-81150   | 7.98*150            |
| DPB-81078   | 7.98*78             | DPB-81115   | 7.98*115            | DPB-81154   | 7.98*154            |
| DPB-81080   | 7.98*80             | DPB-81117   | 7.98*117            | DPB-81160   | 7.98*160            |
| DPB-81090   | 7.98*90             | DPB-81124   | 7.98*124            | DPB-81167   | 7.98*167            |
| DPB-81092   | 7.98*92             | DPB-81125   | 7.98*125            | DPB-81180   | 7.98*180            |
| DPB-81103   | 7.98*103            | DPB-81130   | 7.98*130            | DPB-81184   | 7.98*184            |
| DPB-81105   | 7.98*105            | DPB-81134   | 7.98*134            | DPB-C1192   | 12*192              |
| DPB-81108   | 7.98*108            | DPB-81145   | 7.98*145            |             |                     |

## DPC 槽型顶针 GROOVE PILOT PIN

- 直径7.98mm, 在顶针孔8.0mm转换接头与顶针孔6.35mm钢板钻组合应用下适用。
- Diameter 7.98mm, applicable under the combination application of center hole 8.0mm adapter and center hole 6.35mm steel plate drill cutter with 6.35mm center hole.



单位(Unit): mm

| 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION | 型号<br>MODEL | 规格<br>SPECIFICATION |
|-------------|---------------------|-------------|---------------------|-------------|---------------------|
| DPC-83127   | 7.98*6.34*5.3*127   | DPC-83165   | 7.98*6.34*5.3*165   | DPC-83203   | 7.98*6.34*5.3*203   |
| DPC-83140   | 7.98*6.34*5.3*140   | DPC-83178   | 7.98*6.34*5.3*178   | DPC-83227   | 7.98*6.34*5.3*227   |
| DPC-83153   | 7.98*6.34*5.3*153   | DPC-83190   | 7.98*6.34*5.3*190   | DPC-83252   | 7.98*6.34*5.3*252   |



# PILOT PIN 顶针

## DPT 套式顶针 2-SECTION PILOT PIN

- 直径7.98mm, 适合顶针孔8.0mm钢板钻。
- Diameter 7.98mm, suitable to the annular cutter with 8.0mm center hole.



单位(Unit): mm

| 型号<br>MODEL | 规格<br>SPECIFICATION | 适合的搭配<br>SUITABLE MATCH            |                             | 型号<br>MODEL | 规格<br>SPECIFICATION | 适合的搭配<br>SUITABLE MATCH            |                             |
|-------------|---------------------|------------------------------------|-----------------------------|-------------|---------------------|------------------------------------|-----------------------------|
|             |                     | 钻头切深(mm)<br>DRILL DEPTH OF CUT(MM) | 夹具深度(mm)<br>ARBOR DEPTH(MM) |             |                     | 钻头切深(mm)<br>DRILL DEPTH OF CUT(MM) | 夹具深度(mm)<br>ARBOR DEPTH(MM) |
| DPT-82130   | 7.98*130            | 75                                 | 50                          | DPT-82184   | 7.98*184            | -                                  | -                           |
| DPT-82144   | 7.98*144            | 75                                 | 50                          | DPT-82195   | 7.98*195            | -                                  | -                           |
| DPT-82155   | 7.98*155            | -                                  | -                           | DPT-82205   | 7.98*205            | 150                                | 100                         |
| DPT-82157   | 7.98*157            | 100                                | 50                          | DPT-82221   | 7.98*221            | 150                                | 100                         |
| DPT-82158   | 7.98*158            | 100                                | 75                          | DPT-82248   | 7.98*248            | -                                  | -                           |
| DPT-82168   | 7.98*168            | 100                                | 50                          | DPT-82256   | 7.98*256            | 200                                | 100                         |
| DPT-82175   | 7.98*175            | -                                  | -                           | DPT-82266   | 7.98*266            | 200                                | 100                         |

### 套式顶针装配示意图

### SCHEMATIC DIAGRAM OF 2-SECTION PILOT PIN ASSEMBLY

